# EUREKA PROJECT E!595 - EUROCARE EUROLITH

# 1. General description

Project	E! 595 - EUROCARE EUROLITH	Status	Finished - 20-JUN-1997
Title	New Protective Coatings (Pigmented Polymers) For Protection Of Marbles And Carbonate Stones Of Ancient Monuments/Statues		
Class Start date Duration	Sub-Umbrella 01-APR-1992 45 months	Technological area End date Total cost	Environment 01-JAN-1996 0.93 Meuro
Partner sought	No		
Summary	Development Of Suitable Products/Processes For Renovation And Protection Against Physical, Chemical And Biological Aggressions Generated By Atmospheric Agents, Various Salts And Capillary Spread, Etc.		

# Budget and duration

Phase	Budget(Meuro) Du		Duration (Months) 45	
Total				
Member contribution				
Member	Contribution	Position	Since	
<b>Greece</b> France	<b>36.00%</b> 64.00%	Notified Finished Notified Finished	<b>20-JUN-1997</b> 25-APR-1996	
Participants				
Company	Country	Туре	Role	
Ntua-School Of Chem. Engineering, Mat. & Engineering Dept. National Technical University Of Athens	Greece	University	Main	
Copalin Paint Industry Uni.De Poitiers/Genie Civil/Lab.De Constru.Civil Et Maritime (lut De La Rochelle)	Greece France	Large company University	Partner Partner	
Sicof S.A. (Saint Ouen L'Aumone) Societe Industrielle Et Commerciale De L'Ouest De France	France	SME	Partner	

## 2. Project outline

#### **Project description**

The object of the programme is the preparation of appropriate systems for the protection of marbles and calcerous stones from atmospheric deterioration by SO2. The Scientist responsible for this project, Professor Th. Skoulikidis has found that the mechanism of the sulphation of marbles and calcerous stones is similar to the one valid for the union corrosion of metals (1-8\*): galvanic cell model, i.e. the rate determining step is the solid state diffusion of Ca2+. Thus it is possible to protect marbles with the same systems used for the protection of metals, taking the Venice Charter naturally into account. Coal Tar Epoxy (C.T.E.) and Chlorinated Rubber (C.R.) have already been checked with success (9-10) and can be used only for black marbles and C.R. changes its colour in U.V. light.

Thus they were checked (11-12) with success the following protective systems: appropriate polymers such as cross-linked acrylic (paralloid B 72) with appropriate n-semiconductor (Y1-AL203, FE203 (13) pigments. It must be emphasized that if any unpigmented polymer is used, according to the mechanism of sulfation, the coatings crack (5).

We thought that the appropriate polymer to be used at first was the Paralloid B 72. But after experiments with U.V. it was found that some degradation is possible (14); thus anti-U.V. substances will also be used. In addition to this, the pigments also protect the polymer from U.V. influence. Nevertheless, other polymers will also be checked.

The quantity of n-semiconductors already used are: 30% for Al203 and 5% for Fe203. They do not appreciably alter the appearance of marble (the Fe203 for naturally patinated marbles), but it is necessary to decrease their quantity. Thus doped n-semiconductors will be used, basically Y-Al203 and Fe203 but also others.

Summarising, the object is to check and prepare on a large scale protective systems consisting of an appropriate polymer with appropriate intensive n-semiconductors. (\* Note: Numbers refer to literature on the subject - to be found in the EUREKA notepad).

## Technological development envisaged

After laboratory experiments, the production of protection systems on a large scale is envisaged.

The NATIONAL TECHNICAL UNIVERSITY of GREECE will:

- prepare on a laboratory scale several doped

n-semiconductors and select the appropriate polymer - make tests on the protection of marble specimens coated with the systems polymer pigments and uncoated in a humid, SO2 atmosphere and in a spray cabinet with H2S04, HNO3 and NaCL solutions

- select the appropriate systems

- carry out tests on specimens on a semi-industrial scale. COPALIN will:

- prepare large quantities of the protection systems

selected

prepare specimens on a semi-industrial scale
carry out tests on a semi-industrial scale in a humid,
SO2 atmosphere in a spray cabinet with H2S04, HNO3, NaCl solutions and all other tests applicable to anti-corrosive paints.

The UNIVERSITY OF POITIERS will:

- carry out the following test on the selected coatings: \* simulated tests of weathering (acid rain and SO2) and with natural sea water, the influence of U.V. and all their appropriate tests applicable to protective coatings.

SICOF will:

- contribute to research on stone and marble protection (especially in thin facing plates) and to the selection of products and processes best suited to the problem of alteration and crumbling of the above materials.

#### Markets application and exploitation

The results of the research will be developed in such a way that protective materials can be produced on a large scale by industries. Thus, they can be easily applied by public institutions (Museums, Ministries of Culture, Restoration Centres, etc.) and by private companies for the protection of monuments and modern buildings, which are exposed to pollution.

By public institutions in GREECE and other countries involved with the restoration and conservation of monuments (Ministries of Culture, Museums).

**Project codes** 

BSI	
BMB	sampling methods
DY	polymers
RXH.D	stone
ZO	history
ZV/ZY	culture
ZW	arts

#### NACE

# 3. Main participant

Company	Ntua-School Of Chem. Engineering, Mat. & Engineering Dept. National Technical University Of Athens Zografou Campus, Heroon Polytechniou Street, 9 157 71 Athens Greece
	Tel +30 10 772 3276/1433 Fax +30 10 772 3215
Contact	Prof. Th. Skoulikidis
	Tel +30 10 779 2438 Fax +30 10 770 0989
Organisation type Participant role	University Main

# Contribution to project

Will contribute with his laboratory, instruments and other facilities as well as with part of the salaries of his personnel.

### Expertise

Extensive experienced in the field of conservation and restoration of stone monuments. Professor Th. Skoulikidis was awarded the 1989 UNEP prize for his work in this field.

### 4. Partner

Company	<b>Copalin Paint Industry</b> Salaminias Street, 16 118 55 Athens Greece
	Tel Fax
Contact	<b>Mr. Panayotis S. Rocotas</b> President
	Tel +30 10 346 82 77 Fax +30 10 347 47 33
Organisation type Participant role	Large company Partner

# Contribution to project

Will contribute with all facilities of their industry.

#### Expertise

Extensive experience in the industrial production of protective coatings.

4. Partner	
Company	<b>Uni.De Poitiers/Genie Civil/Lab.De Constru.Civil Et Maritime</b> <b>(lut De La Rochelle)</b> Rue De Roux, 170 26 La Rochelle France
	Tel +33 5 46 44 31 42 Fax +33 5 46 45 42 01
Contact	<b>Mr. Fernand Auger</b> Responsable Physique Et Mecanique Des Roches
	Tel +33 5 46 51 39 28 Fax +33 5 46 45 42 01
Organisation type Participant role	University Partner

#### Contribution to project

Will contribute with all facilities of the laboratory and part of the salary of the scientific personnel.

#### Expertise

#### 4. Partner

Sicof S.A. (Saint Ouen L'Aumone) Societe Industrielle Et Commerciale De L'Ouest De France Avenue Des Bethunes, 14-16 953 10 St.-Ouen L'Aumone France

Tel +33 1 34 32 37 60 Fax +33 1 34 30 06 08

Contact	Mr. Pierre-Yves Lucas Marketing Director
	Tel Fax
Organisation type Participant role	SME Partner

#### Contribution to project

Will aim at ultimately marketing a coherent line of products suited for renovating and protecting substrates and will contribute with all facilities and expertise of their industry.

#### Expertise

Extensive experience in the industrial production of protective coatings. Manpower: 150: - Research and Test Application Laboratory: 9 - Technical Department (diagnostics and tests): 17.